

Construction Products Regulation 2011 DECLARATION OF PERFORMANCE

DoP No. BDC5224V

1. Unique identification code of the product-type:

Controlled door closing device

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:

TS5.224V

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

For use on fire and smoke compartmentation doors, when fitted in accordance with the manufacturer's fitting instructions.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):

Boss Door Controls Limited, 3 & 4 Rutherford Square, Bruce field Industrial Park, Livingston, West Lothian EH54 9BU, United Kingdom

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

N/A

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 1

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard.

EN 1154: 1996: A1: 2002

Notified product certification body No. 2812 performed the type testing and issued test reports.

8. European Technical Assessment:

N/A

9. Declared Performance – Figure 1

Essential characteristic Self closing	Performance	Harmonised technical specification
5.2.1 General		EN1154:1996:A1:2002
Application	Door-mounted pull side (Fig.1)	
5.2.2 Durability	500,000 test cycles	
5.2.3 Closing moment	Pass size 2 - 4	
5.2.4 Opening moment	Pass size 2 - 4	
5.2.5 Efficiency;	More than 50% size 2	
5.2.3 Efficiency,	More than 55% size 3	
	More than 60% size 4	
	Wide than 6676 size 1	
5.2.6 Closing time	Pass- After 5K and 500K test cycles, the	
	closing time from an opening angle of 90° was	
	capable of adjustment to 3 s or less, and 20 s or	
	more- After 500K test cycles, the closing time set at	
	5K test cycles did not increase by more than 100%,	
	or decrease by more	
	than 30%.	
5.2.7 Angles of operation	Grade 4, 180°	
5.2.8 Overload performance	Pass - The closer withstood the closing	
	overload tests	
5.2.9 Temperature	-15°C to +40°C	
dependence		
5.2.10 Fluid leakage	Pass - There was no leakage of fluid from the	
J.E. I G. I Gallage	closer	
5.2.11 Damage	Pass - There was no damage to the door	
	closing device that would adversely affect its	
	performance to the standard	
5.2.12 Latch control	Pass - Effective over max. range of 15º from	
	closed position, and adjustable	
5.2.13 Backcheck	Pass - Arrested door before 90° open position	
5.2.14 Delayed closing	N/A	
5.2.15 Adjustable closing	Pass - Complies with performance requirements of	
force	Clause 5 at both min. and max. power settings	
	claimed	
5.2.16 Zero position (Double	N/A	
action only)		
5.2.18 Fire / smoke doors	Grade 1: Suitable for use on fire/smoke door	
,	assemblies	
5.2.2 Durability	Grade 8 500,000 test cycles	
5.2.17.1 Corrosion	Grade 3:96 hrs	
5.2.17.2 Corrosion	Pass - After the salt spray test, the closing	
	moment of the door closer was not less than 80% of	
	that measured prior to the test.	
Dangerous Substances	The materials in the product do not contain or	
Annex ZA3	release any dangerous substances in excess of the	
Alliex ZAS	maximum levels specified in existing European	
	material standards or any national regulations.	
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9. Declared Performance – Figure 6

Essential characteristic Self closing	Performance	Harmonised technical specification
5.2.1 General		EN1154:1996:A1:2002
Application	Door-mounted push side (Fig.6)	
5.2.2 Durability	500,000 test cycles	
5.2.3 Closing moment	Pass size 3-4	
5.2.4 Opening moment	Pass size 3-4	
5.2.5 Efficiency;	More than 60% size 4	
5.2.6 Closing time	Pass- After 5K and 500K test cycles, the closing time from an opening angle of90° was capable of adjustment to 3 s or less, and 20 s or more- After 500K test cycles, the closing time set at 5K test cycles did not increase by more than 100%,	
	or decrease by more than 30%.	
5.2.7 Angles of operation	Grade 3, 105°	
5.2.8 Overload performance	Pass - The closer withstood the closing overload tests	
5.2.9 Temperature	-15°C to +40°C	
dependence		
5.2.10 Fluid leakage	Pass - There was no leakage of fluid from the closer	
5.2.11 Damage	Pass - There was no damage to the door closing device that would adversely affect its performance to the standard	
5.2.12 Latch control	Pass - Effective over max. range of 15º from closed position, and adjustable	
5.2.13 Backcheck	Pass - Arrested door before 90° open position	
5.2.14 Delayed closing	N/A	
5.2.15 Adjustable closing force	Pass - Complies with performance requirements of Clause 5 at both min. and max. power settings claimed	
5.2.16 Zero position (Double action only)	N/A	
5.2.18 Fire / smoke doors	Grade 1: Suitable for use on fire/smoke door assemblies	
5.2.2 Durability	Grade 8 500,000 test cycles	
5.2.17.1 Corrosion	Grade 3: 96 hrs	
5.2.17.2 Corrosion	Pass - After the salt spray test, the closing moment of the door closer was not less than 80% of that measured prior to the test.	
Dangerous Substances Annex ZA3	The materials in the product do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations.	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Russell Marks

Managing Director

Date of issue: 10th February 2022 BOSS Door Controls Limited

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Livingston, West Lothian EH54 9BU

United Kingdom